

**MULTI-TECH PRODUCTS  
ACRYLIC FILLER  
FOR PROFESSIONAL USE ONLY  
KEEP AWAY FROM CHILDREN  
READ MATERIAL SAFETY DATA SHEET PRIOR TO USE**

## **COMPONENT A**

*WARNING: FLAMMABLE, CAUSES IRRITATION, MAY CAUSE ALLERGIC SKIN REACTION.*

## **SAFETY INFORMATION- CAUTION:**

CONTAINS AN ACRYLIC MONOMER. KEEP AWAY FROM HEAT, SPARKS, AND OPEN FLAME. AVOID CONTACT WITH EYES AND SKIN. WASH THOROUGHLY AFTER HANDLING, USE ONLY WITH ADEQUATE VENTILATION.

**NOTE:** WHEN MIXED WITH COMPONENT B MATERIAL WILL HAVE HAZARDS OF BOTH COMPONENTS. OBSERVE ALL APPLICABLE PRECAUTIONS.

## **COMPONENT B**

CAUTION MAY CAUSE SKIN, EYE, NOSE, AND THROAT IRRITATION.

## **SAFETY INFORMATION- CAUTION:**

CONTAINS LESS THAN 10% BENZOYL PEROXIDES. KEEP FROM CONTACT WITH CLOTHING AND COMBUSTIBLE MATERIALS. DO NOT STORE NEAR COMBUSTIBLE MATERIAL. AVOID CONTACT WITH EYES AND SKIN. AVOID BREATHING VAPOR. USE ONLY WITH ADEQUATE VENTILATION.

**FIRST AID:** IN CASE OF CONTACT WITH EYES, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES; CALL A PHYSICIAN. FLUSH SKIN WITH WATER. WASH CLOTHING BEFORE REUSE.

**NOTE:** WHEN MIXED WITH COMPONENT B MATERIAL WILL HAVE HAZARDS OF BOTH COMPONENTS. OBSERVE ALL APPLICABLE PRECAUTIONS.

## **MIXING PROCEDURE**

READ MSDS AND OTHER SAFETY AND HEALTH INFORMATION CONTAINED ON PACKAGES AND IN REPAIR KIT. WEAR YOUR SAFETY GLASSES AND THE DISPOSABLE POLYETHYLENE GLOVES PROVIDED.

REMOVE KIT FILLER FROM COLD STORAGE AND ALLOW TO REACH ROOM TEMPERATURE (73°F). DISPENSE DESIRED AMOUNT OF COMPONENT "A" (RESIN) FROM ALUMINUM TUBE INTO PLASTIC GRADUATED MIX CUP PROVIDED. ADD 30 DROPS OF COMPONENT "B" (CATALYST) PER 1/2OZ. RESIN. MIX THOROUGHLY USING WOODEN STIR STICK PROVIDED. USE MIXED FILLER PROMPTLY AS POT LIFE IS APPROXIMATELY 15 MINUTES (WORKING TEMPERATURE DEPENDANT). DISCARD EMPTY TUBES, PLASTIC BOTTLES, USED PLASTIC GLOVES AND MIX CUPS PROPERLY. FOLLOW ALL LOCAL, STATE AND FEDERAL GOVERNMENT REGULATIONS. WASH HANDS AND OTHER EXPOSED SKIN AREAS WITH SOAP AND WATER WHEN FINISHED.

## **FILLER APPLICATION**

FILL THE DAMAGED AREA IN A THREE-STEP PROCESS: **1<sup>ST</sup> FILL** USING A SPREADER FILL JUST BELOW LEVEL, ALLOW 5-10 MINUTES CURE TIME. (TO ACCELERATE USE GENTLE CONTINUOUS HEAT WITH A HEAT GUN AROUND THE EDGE OF THE FILL, "DO NOT OVERHEAT"). **2<sup>ND</sup> FILL**, IMMEDIATELY FILL AGAIN SLIGHTLY BELOW LEVEL, ALLOW TO CURE (SAND WITH 100 GRIT SAND PAPER IN THE EVENT 20 TO 30 MINUTES PASSES BETWEEN EACH FILL). **3<sup>RD</sup> FILL**, SLIGHTLY OVER FILL, (IT'S IMPORTANT TO FILL IN LAYERS OF 1/6" TO 1/8" EACH FILL TO MINIMIZE PIN HOLES) OVERALL FOUR FILLS MAY BE NECESSARY. ONCE CURED GRIND THE FILL AREA. SAND WITH 100 GRIT SAND PAPER TO REMOVE ROUGHNESS. ONE FINAL SKIM COAT OF ACRYLIC FILLER WILL BE NECESSARY TO FILL IN GRIND MARKS AND IMPERFECTIONS. (**DO NOT USE SPOT PUTTIES, POLY FILLER OF POLYESTER FILLERS**) ALLOW TO CURE, WET SAND WITH 220, 320 AND 400 GRIT SAND PAPER.