REPAIR PROCEDURES



5 lb Foam Kits for Tub Installation

(Setting a Tub in Foam)

Kit One: 5' and 6' Units and 36" - 42" Shower Bases FMIK-1 (1 quart kit)

Components:

1 – QT of Component A

1 – QT of Component B

1 - Mixing Jug and Lid

<u>Kit Two: Corner Units and 48" – 60" Shower Bases FMIK-1.5 (1.5 quart kit)</u>

Components:

1-1/2 QTS of Component A 1-1/2 QTS of Component B 1 – Mixing Jug and Lid

Procedure:

- Shake each separate component for 3 to 5 seconds before mixing together into jug.
- Pour contents of Part A and Part B into mixing jug (Note: This is an equal part mixture).
- Affix lid to jug tightly (by hand).
- Immediately agitate contents using both hands vigorously for 3-5 seconds.
- Open lid slowly to release pressure.
- Affix lid to jug again tightly.
- Immediately repeat agitating for 3-5 seconds.
- Open lid slowly to release pressure and discard lid into trash.
- Watch contents. As soon as contents begin to rise, pour directly on to sub floor.
- Immediately place tub onto wet foam. Work swiftly; product will begin to SKIN over in less than 60 seconds.

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- Apply weight to tub.
- Product will begin the hardening stage in 5 minutes.

Preparations and Precautions

- Wear gloves and eyewear.
- Have a trash bucket and lacquer thinner near by.
- Use lacquer thinner or acetone for clean up.
- Cured foam <u>CANNOT</u> be removed. Clean up spills and splatters immediately.
- Be prepared, the process will go quickly as well as set quickly.
- Apply plastic or tape to the sub floor if there are cracks and crevices for the foam to flow.
- Cover the drain opening with tape.
- The tub will need weight applied. (Approximately 200 lbs.)
- Too much foam could result in the tub rising be sure to use the appropriate kit.
- Kits are pre-measured for units to sit flat on the sub floor.
- Before use, store product in room temperature.
- Preset the tub for fitment; trace the bottom of the unit on the sub floor with a marker (this will outline where the foam mixture will be poured).

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